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Cost Reduction Analysis

Operational Excellence

Business Process Improvement (Lean / Six Sigma)



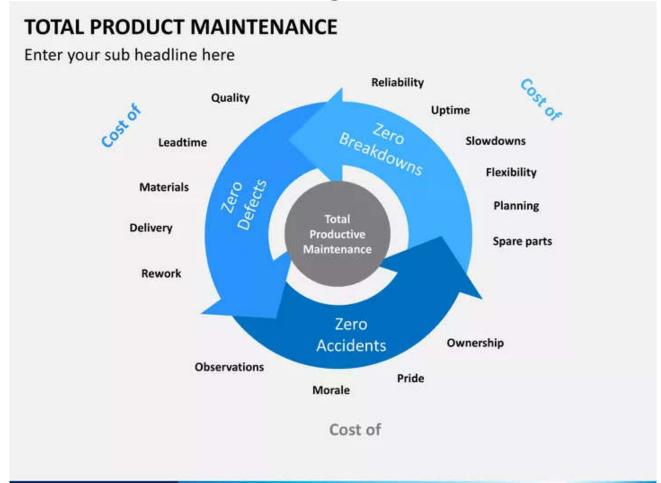


GABRIEL DANIELS FE

a Lean Six Sigma Consultant focus on Cost Savings & Process Improvement

6S METHODOLOGY, VALUE STREAM MAPPING

Value Stream Mapping Explained By Gabriel Daniels PE. Lean Six Sigma Master Black Belt



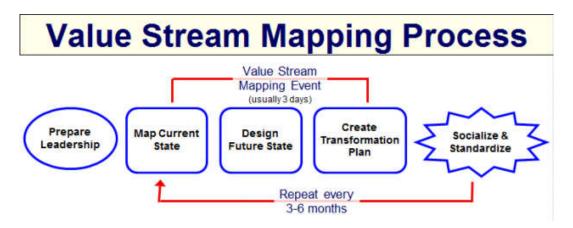
TPM (Total Productive Maintenance) Explained By Gabriel Daniels PE. Lean Six Sigma Master Black Belt

Date: 29 Dec 2017 Author: gabriel Daniels

Value Stream Mapping

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Value stream mapping is a lean manufacturing or lean enterprise technique used to document, analyze and improve the flow of information or materials required to produce a product or service for a customer. Full Definition.

Value stream mapping is a paper and pencil tool that helps you to see and understand the flow of material and information as a product or service makes its way through the value stream. Value stream mapping is typically used in Lean, it differs from the process mapping of Six Sigma in four ways:

- 1) It gathers and displays a far broader range of information than a typical process map.
- 2) It tends to be at a higher level (5-10 boxes) than many process maps.
- 3) It tends to be used at a broader level, i.e. from receiving of raw material to delivery of finished goods.
- 4) It tends to be used to identify where to focus future projects, subprojects, and/or kaizen events.

Value Stream Mapping Process



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A value stream map (AKA end-to-end system map) takes into account not only the activity of the product but the management and information systems that support the basic process. This is especially helpful when working to reduce cycle time

because you gain insight into the decision making flow in addition to the process flow. It is actually a Lean tool.

The basic idea is to first map your process, then above it map the information flow that enables the process to occur.

<u>Paramonos Research Labs</u>, a cost savings & strategy consulting firm who partner with executives on solving complicated problems within their organization using the <u>latest costs</u> saving data collection tools and methodologies.

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